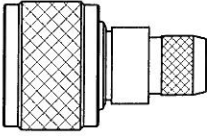
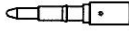
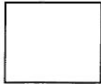
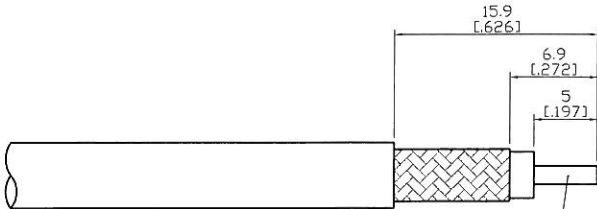
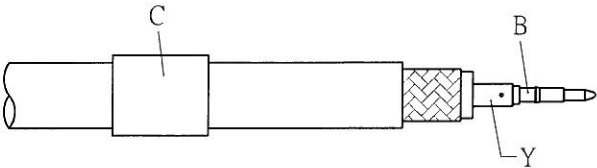
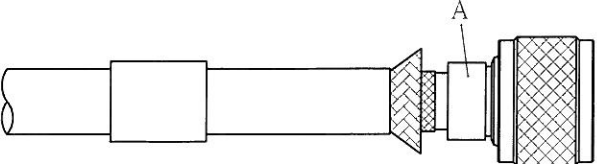
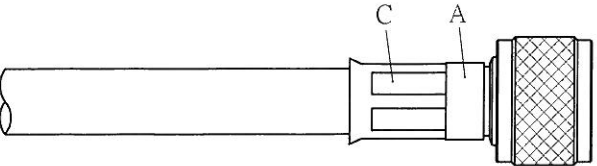


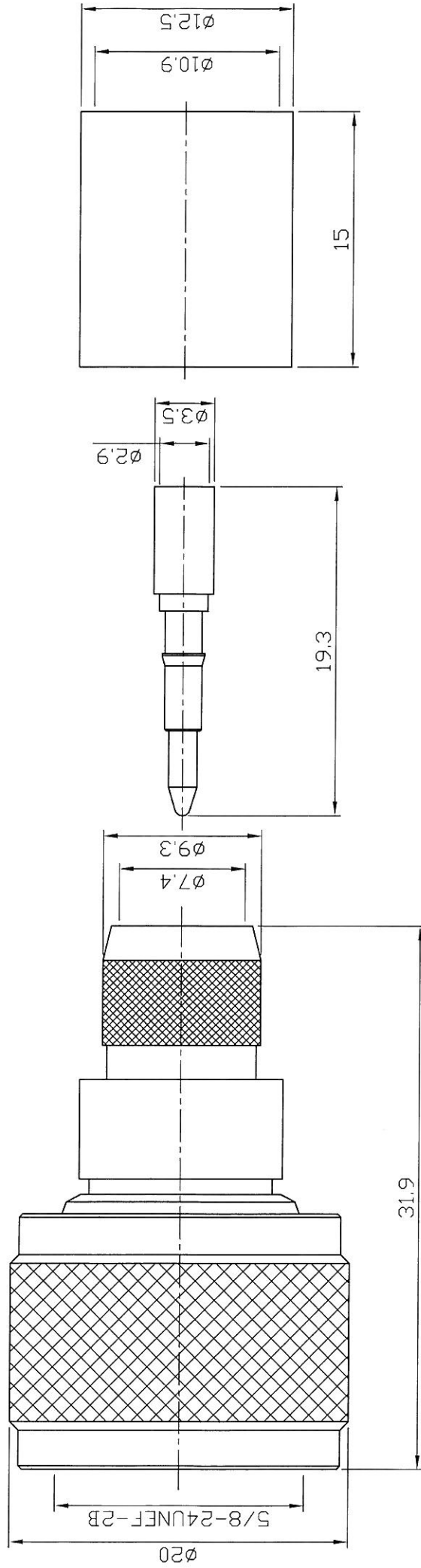
JYE BAO CO., LTD.

TAIPEI TAIWAN

N3100B-ECO10	DATE	2014/02/05	REV	—
<p>A</p>  <p>BODY</p>	<p>B</p>  <p>CONTACT PIN</p>	<p>C</p>  <p>FERRULE</p>		
DIAGRAM	ASSEMBLY INSTRUCTION			
 <p style="text-align: center;">BE CAREFUL NOT TO LOOSEN THE STRANDS ON THE CENTER CONDUCTOR</p>	<p>Step 1: STRIP AS SHOWN.</p>			
	<p>Step 2: SLIDE FERRULE " C " OVER CABLE. Step 3: PUT PIN " B " ON CENTER CONDUCTOR AND CRIMP IN " Y ".</p>			
	<p>Step 4: LOOSEN BRAIDING AND SLIDE CONNECTOR " A " IN PLACE.</p>			
	<p>Step 5: SLIDE FERRULE " C " TOWARDS THE CONNECTOR " A " AND CRIMP.</p>			

REVISION

REV.	DESCRIPTION	DATE	APPROVED
T	INITIAL RELEASE	2013/11/13	



NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)

- BRASS.
- TIN-ZINC-COPPER-ALLOY PL. 100 MIN.
OVER COPPER PL. 50 MIN.
- GOLD PL. 4 MIN. OVER NICKEL-PHOSPHORUS ALLOY
PL. 80 MIN. OVER COPPER PL. 20 MIN.

NO.	DESCRIPTION	MATERIAL	FINISH	QTY	PART NO.
6	FERRULE	COPPER	NOTE 2	1	N3100-0213-8/W
5	GASKET	SILICONE		1	N3100-9058-6
4	CONTACT PIN	NOTE 1	NOTE 3	1	N3100B-ECO10-4/NNM
3	INSULATOR	TEFLON		1	N3100B-08DF-3
2	BODY	NOTE 1	NOTE 2	1	N3100B-ECO10-2/W
1	SHELL	NOTE 1	NOTE 2	1	N3100B-1/W

DIMENSION ARE MILLIMETERS UNLESS OTHERWISE SPECIFIED TOLERANCES		SCALE	REV	UNIT
0 ~ 5 = ±0.05	APPROVED	3 / 1	T	MM
5 ~ 10 = ±0.07	CHECKED			
10 ~ 20 = ±0.10	DRAWING			
20 ~ 30 = ±0.15				
30 ~ = ±0.20				

JYE BAO CO., LTD.	
TAIPEI TAIWAN	
TITLE	N PLUG CRIMP
DRAWING NO	N3100B-ECO10